

Receiving Report

Date: 13/3/02
 Supplier: CAMP
 Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Batch No: MT 8004
 Dart P/O: 19398
 Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: AS Yes No N/A
 QC6 Inspection 14 13/03/26 9-89 N/A
 Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) JL Level 12

Production/Admin:

Date 13/3/02

Received/Costing

Initial JL

Location

Purchase Order Receipt Listing

Friday, March 22, 2013 2:50:39 PM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO19398 All Receipt Dates All Line Item Types
All Item ID/GL/WOS All Receipt Employees All Currencies
Grouped by Vendor ID

Purchase Order ID	Line Nbr/	Project ID	Reference/ Description/	PO U/M / Stock U/M	Required Date	Recv Date/	Recv Qty	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject Qty	Book Amt
Line Nbr/	Req		Cert Std		Required Qty	Recv Emp	(PO U/M)		(PO U/M)		
PO19398	1	YCCAM002	Campi Steel	M6061T6S.250 sf	3/25/2013	3/22/2013	64.0000	\$12.64	0.0000	0	\$808.75
		CAD	No	6061T6 SHEET 250 sf	64.0000	DE3J02		\$808.75	0.0000	0	
				125024							

Total Received Quantity:
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$808.75
Total Balance Due Quantity: 0.0000

VENDU À / SOLD TO:

613-632-5200 613-632-1053

EXPÉDIEZ À / SHIP TO:

JK
JK

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EQUIP: DII LIFT

TERMS / TERMS

NET 30 JOURS

VIA

TERMS / TERMS

NET 30 JOURS

EXPÉDIEZ
SHIPPED

COMMANDE
ORDER

N°
212790

DATE
21/03/13

BON DE LIVRAISON N°
PACKING SLIP

DATE DE LIVRAISON
DELIVERY DATE

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SHIP TO:			
SOLD TO:			

CERTIFIED TEST REPORT

Serial Number
4287130

CUSTOMER PO NUMBER:		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD:	GOVT CONTRACT NUMBER:
C66192						102531/1	
KAISER ORDER NO:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:	
1145465	1	17-JAN-2013	6061	BARE	T651	Precision Plate	
WEIGHT SHIPPED:	QUANTITY:	TRUCK B/L #:	GAUGE:	DIAMETER/WIDTH:	LENGTH:		
11490 LB	97 PCS EST.	2040599	0.2500 IN (6.3500 MM)	48.500 IN (1231.9 MM)	96.500 IN (2451.1 MM)		

MHU 1642094: LOT 617392A6: 19 pieces; D519556

MHU 1642104: LOT 617475A9: 33 pieces; D519557

MHU 1642111: LOT 752196A6: 31 pieces; D519558

MHU 1642135: LOT 751471A4: 14 pieces; D519559

Certified Specifications

AMS 4027/RevN
CMMP 025/RevU

ASME SB 209/Rev2004

ASTM B 209/Rev10

Test Code: 1511

Test Results

Lot: 617392A6 Cast 887

Drop 06

Ingot 1

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	46.9 : 47.2 (323 : 325)	41.6 : 41.7 (287 : 288)	14.5 : 15.1

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

13/03/26

CERTIFIED TEST REPORT

Serial Number
4287130

Lot: 617475A9 Cast 887 Drop 06 Ingot 3 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	46.7 : 47.3 (322 : 326)	41.8 : 42.0 (288 : 290)	14.3 : 14.9

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

Lot: 751471A4 Cast 887 Drop 06 Ingot 3 Parent Lot: 617475A9 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.2 : 47.6 (325 : 328)	41.5 : 42.2 (286 : 291)	14.9 : 15.3

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

Lot: 752196A6 Cast 887 Drop 06 Ingot 3 Parent Lot: 617475A9 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	47.3 : 47.7 (326 : 329)	41.9 : 42.2 (289 : 291)	14.2 : 15.3

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.70	0.5	0.32	0.07	1.1	0.18	0.14	0.02	0.01	0.00	TOT 0.04

ALLOY LIMITS

	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
6061												
MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15

Aluminum Remainder

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

13/03/26



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19398**

Purchase Order Date 3/21/13

PO Print Date 3/21/13

Page Number 1 of 1

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Contact Name

Vendor Phone 800 667 4248
Vendor Fax 450 377 5696

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(6/13/13)

M125024

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6S.250	6061T6 SHEET .250	3/25/13 Yes	64.00 sf	Yours ppd	\$12.8998	\$825.59

Special Inst: MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

1/13/3/22

PO Total:

\$825.59

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1	Change Date: 3/21/13	<i>W</i>	<i>CL</i>	No substitution or deviation without consent. Certificate of Conformity or Material Certification required - <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
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